

FIG. 1

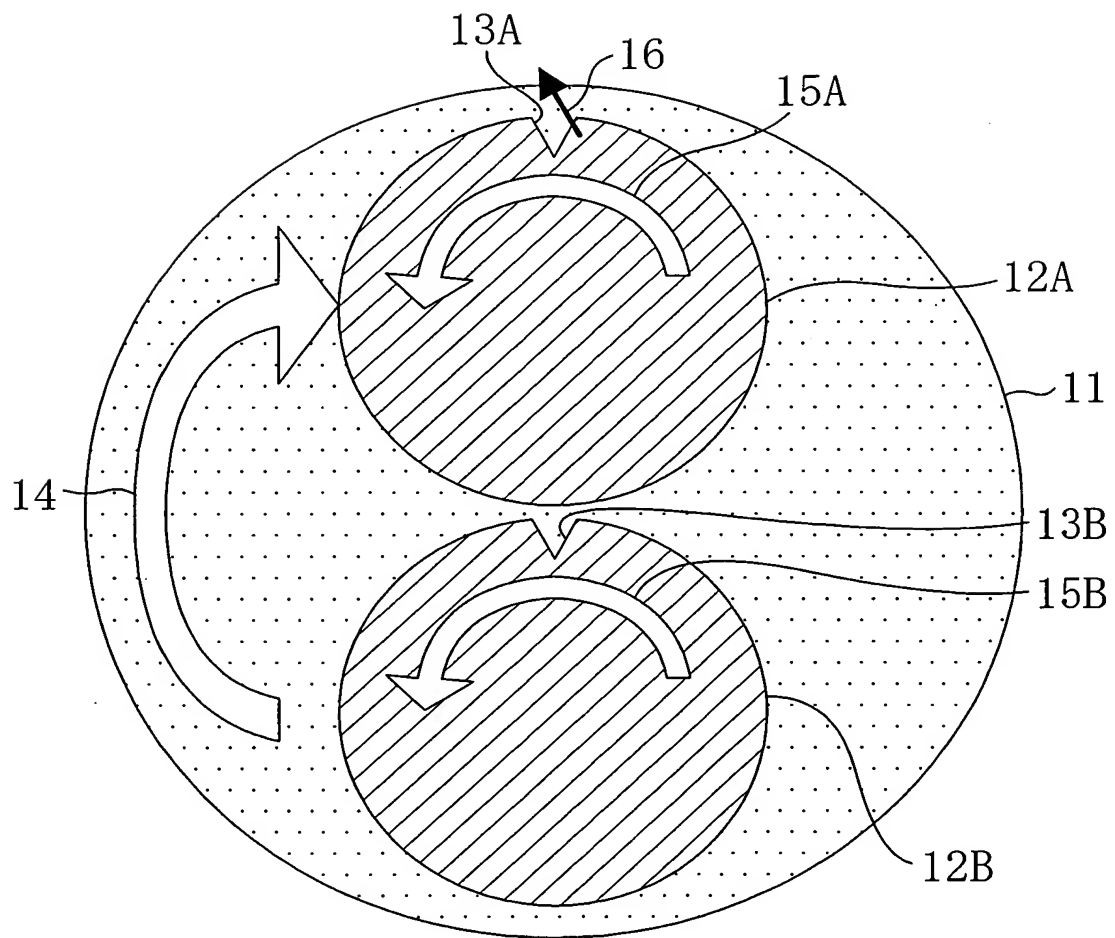


FIG. 2

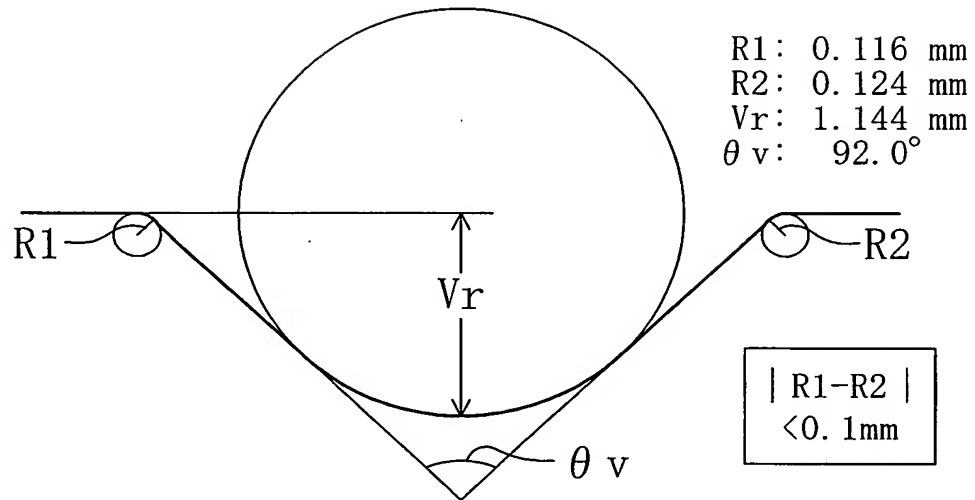


FIG. 3

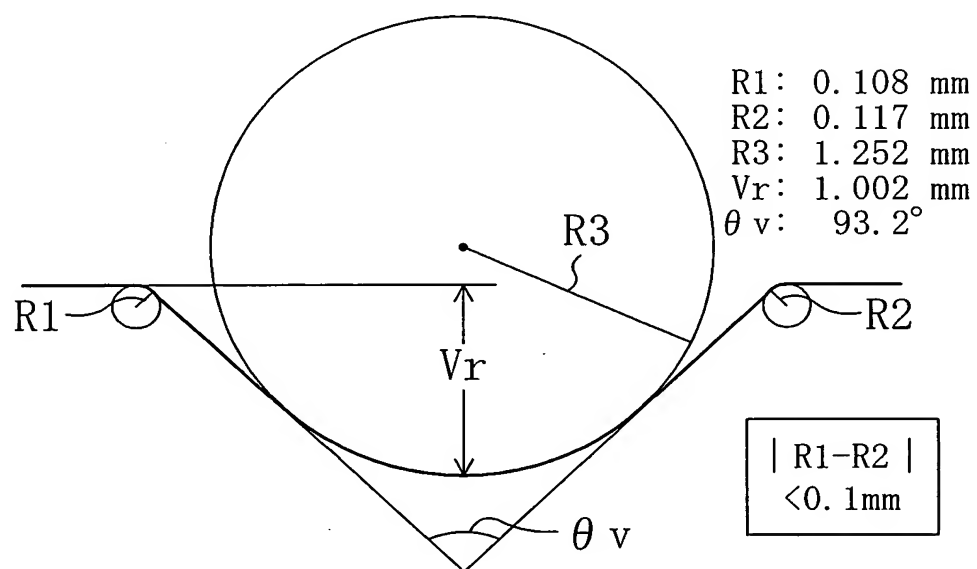
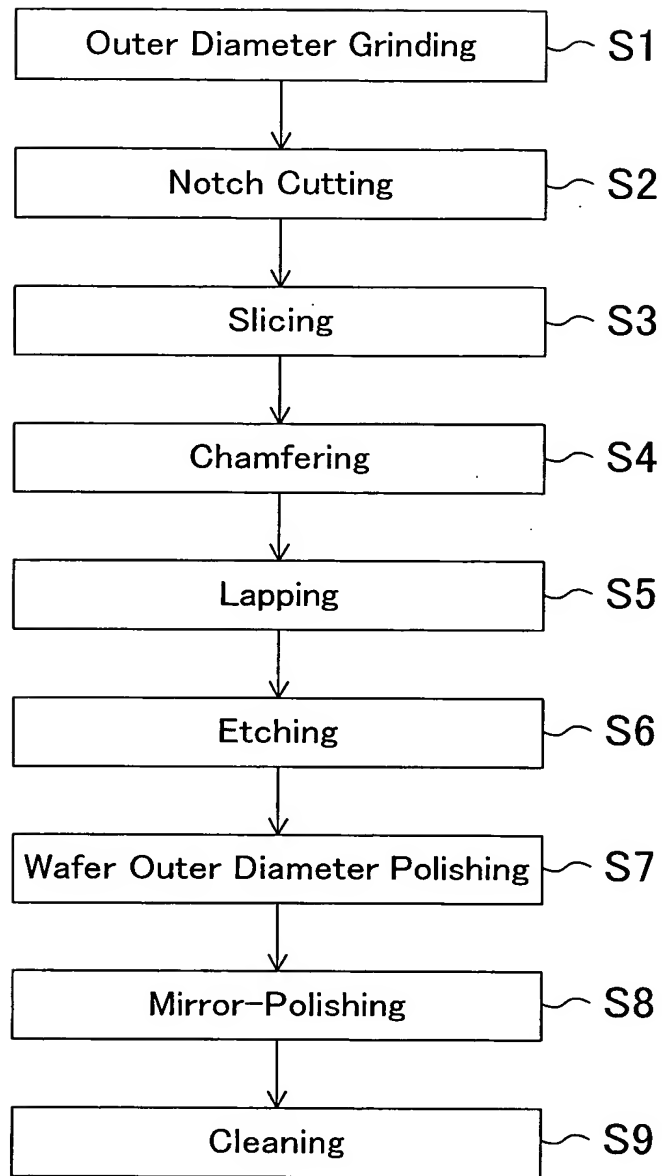


FIG. 4



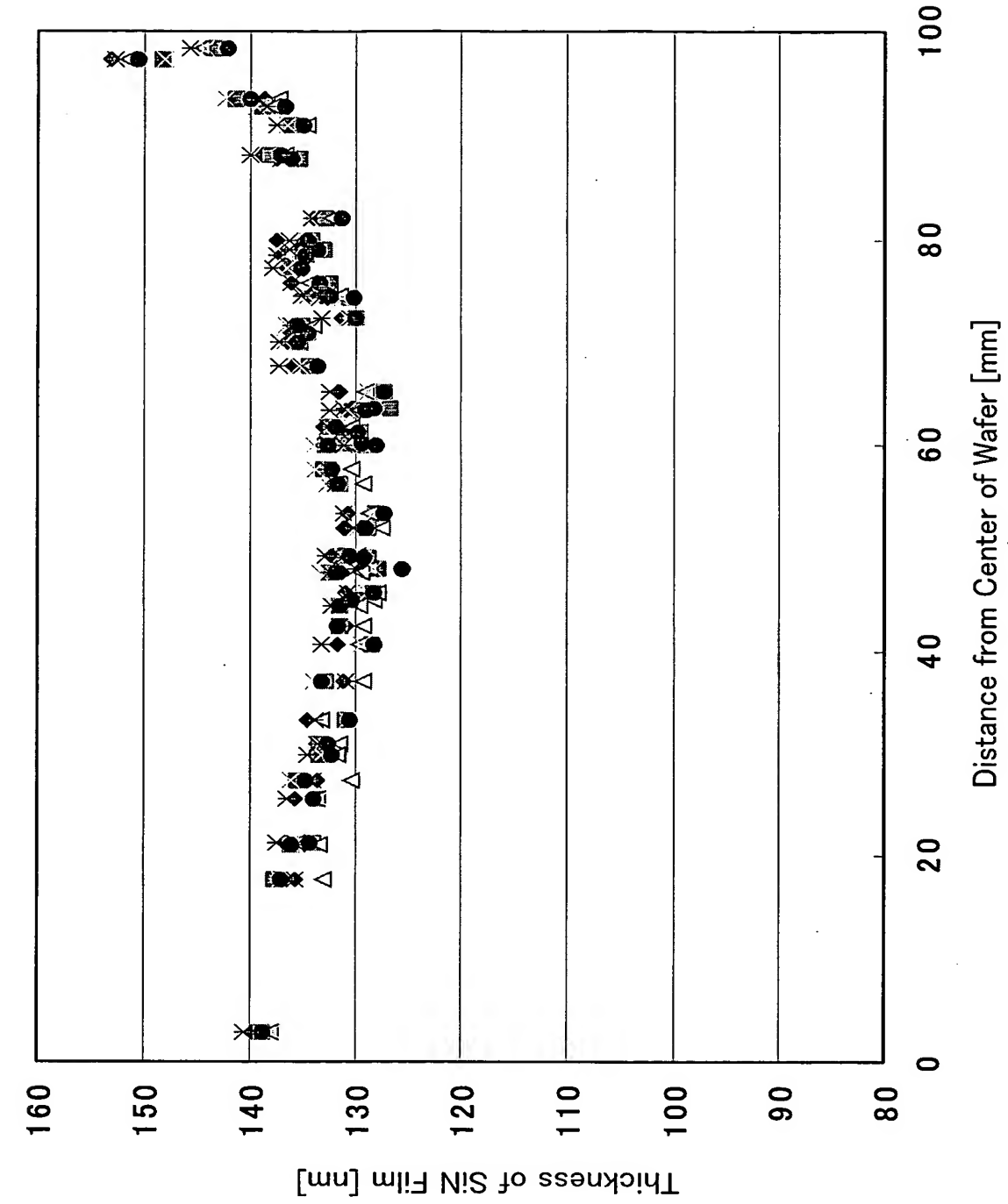
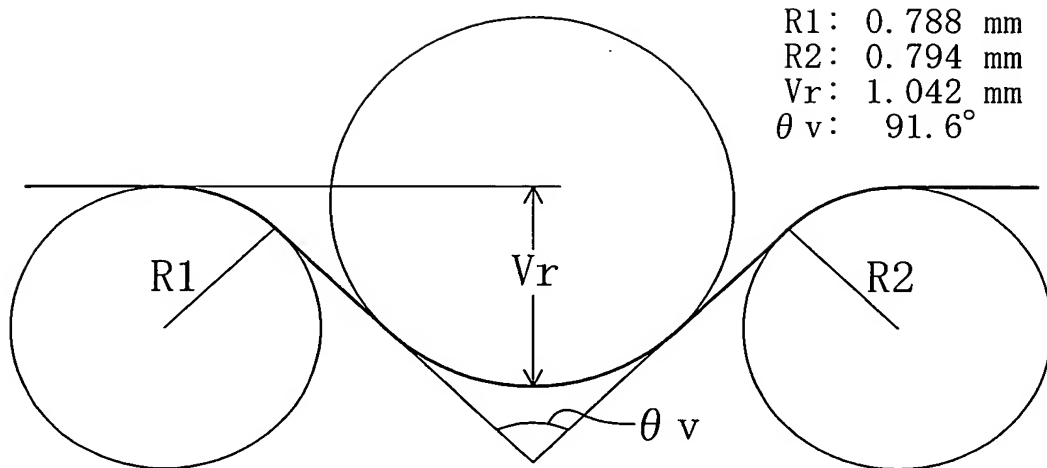
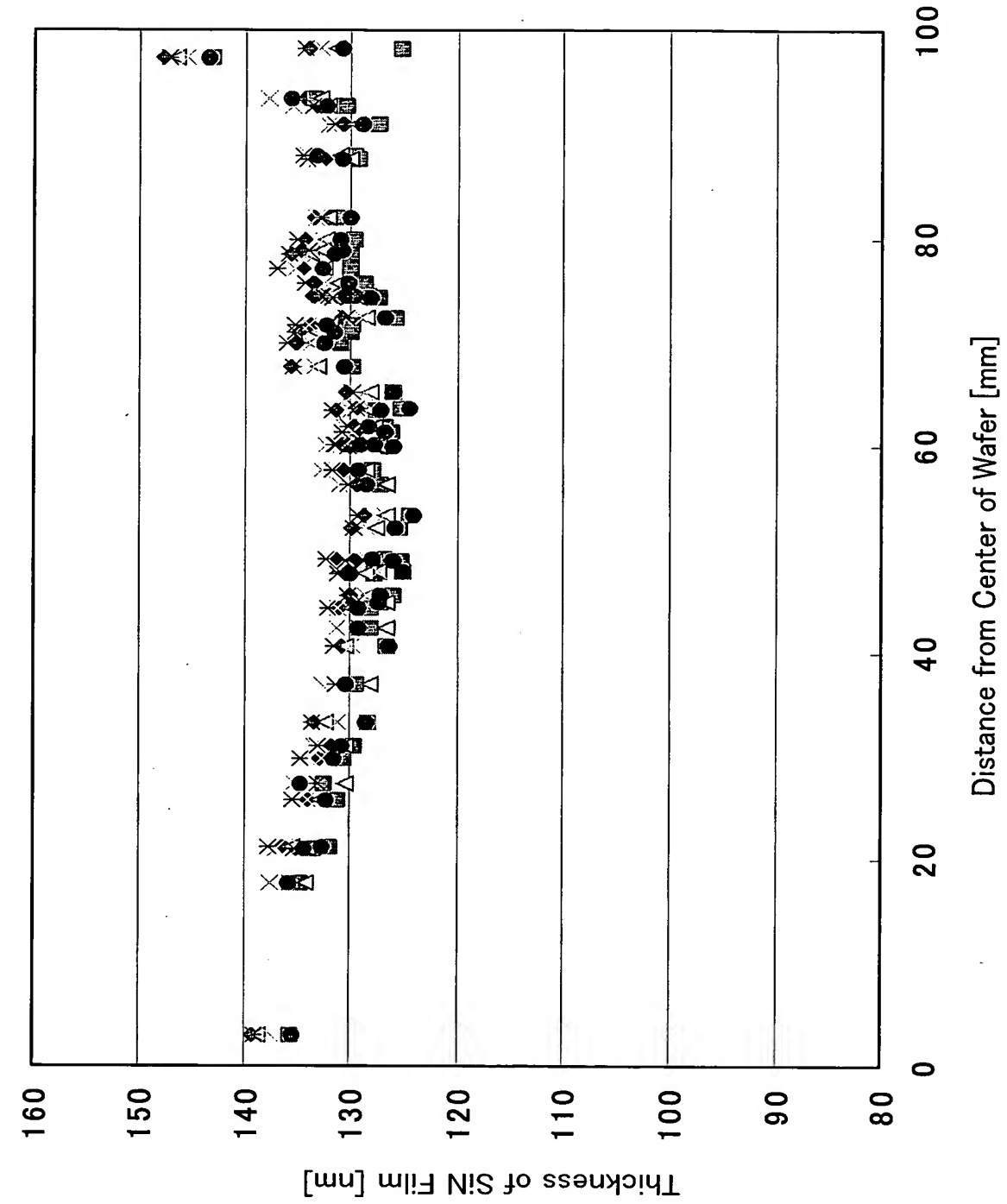


FIG. 6



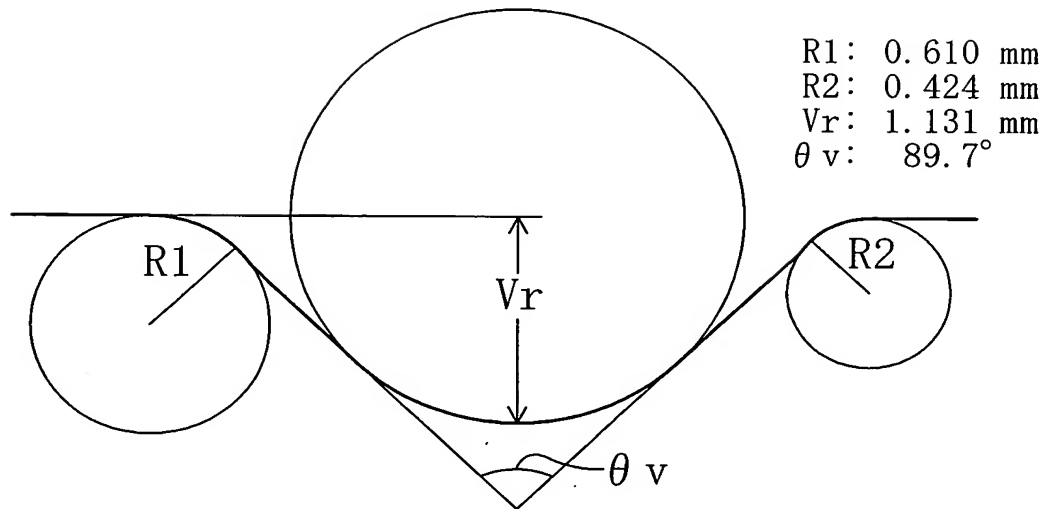
$R1: 0.788 \text{ mm}$
 $R2: 0.794 \text{ mm}$
 $Vr: 1.042 \text{ mm}$
 $\theta v: 91.6^\circ$

| |
|--|
| $ R1 - R2 < 0.1 \text{ mm}$ + $R1, R2 > 0.3 \text{ mm}$ |
|--|



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FIG. 8
PRIOR ART



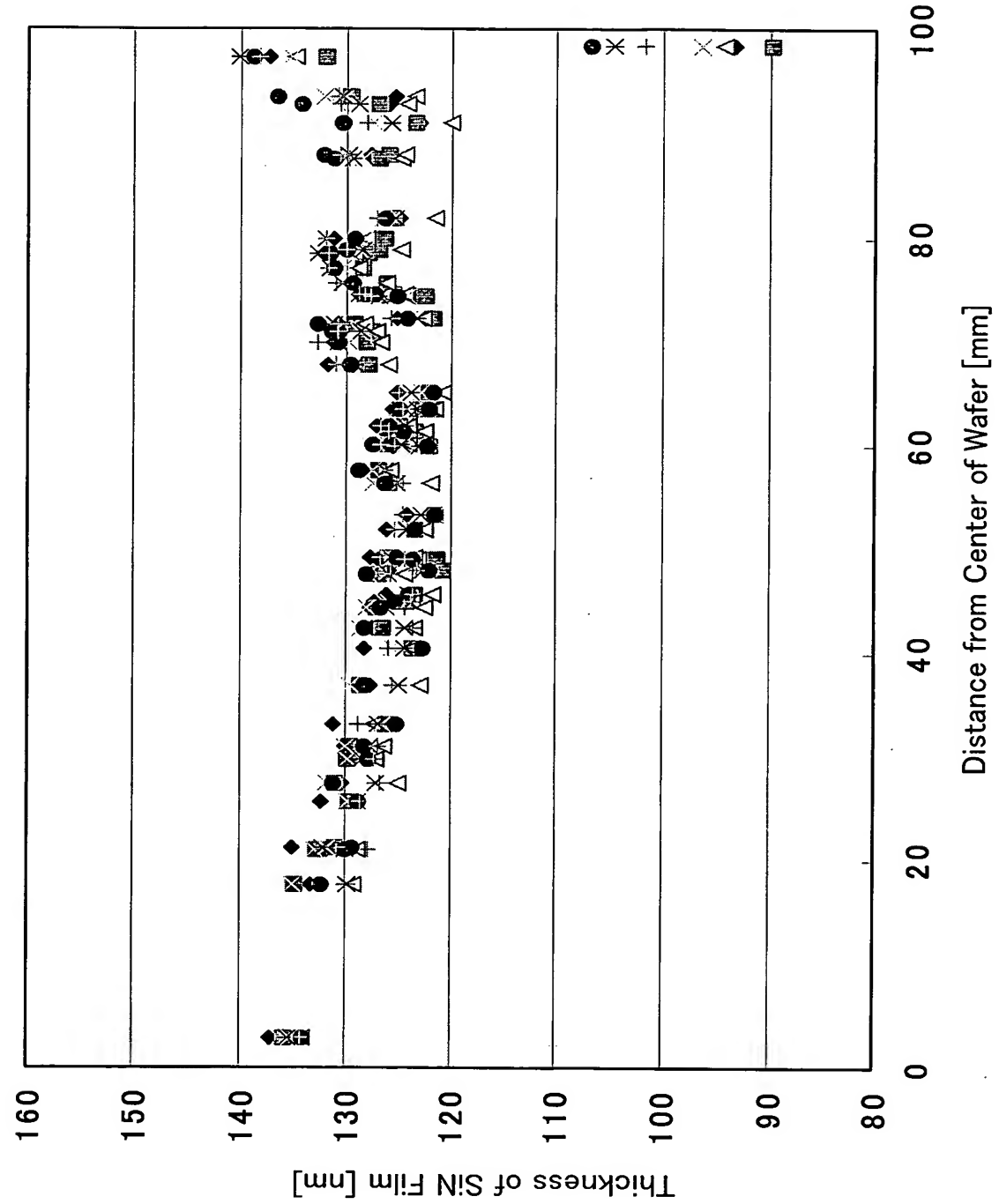
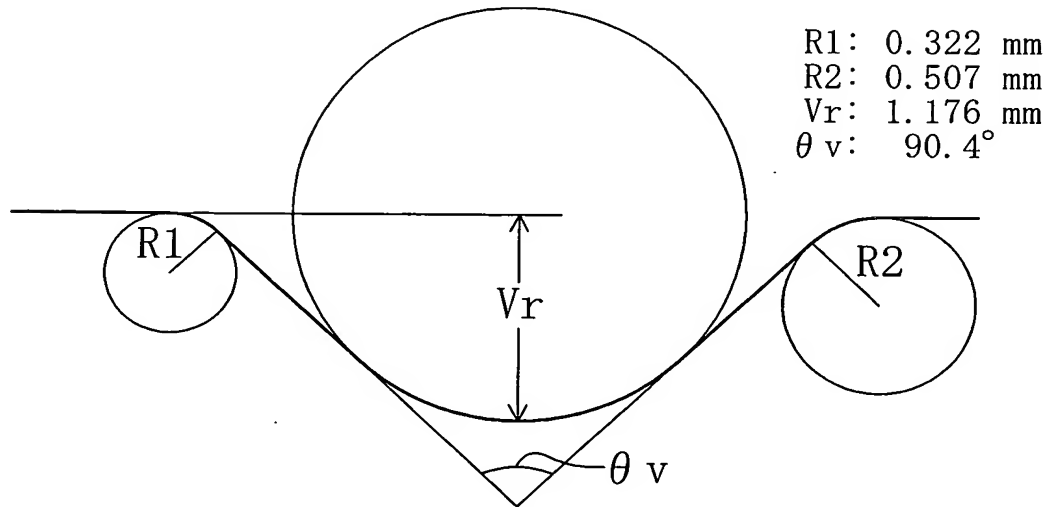


FIG. 9
PRIOR ART

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FIG. 10
PRIOR ART



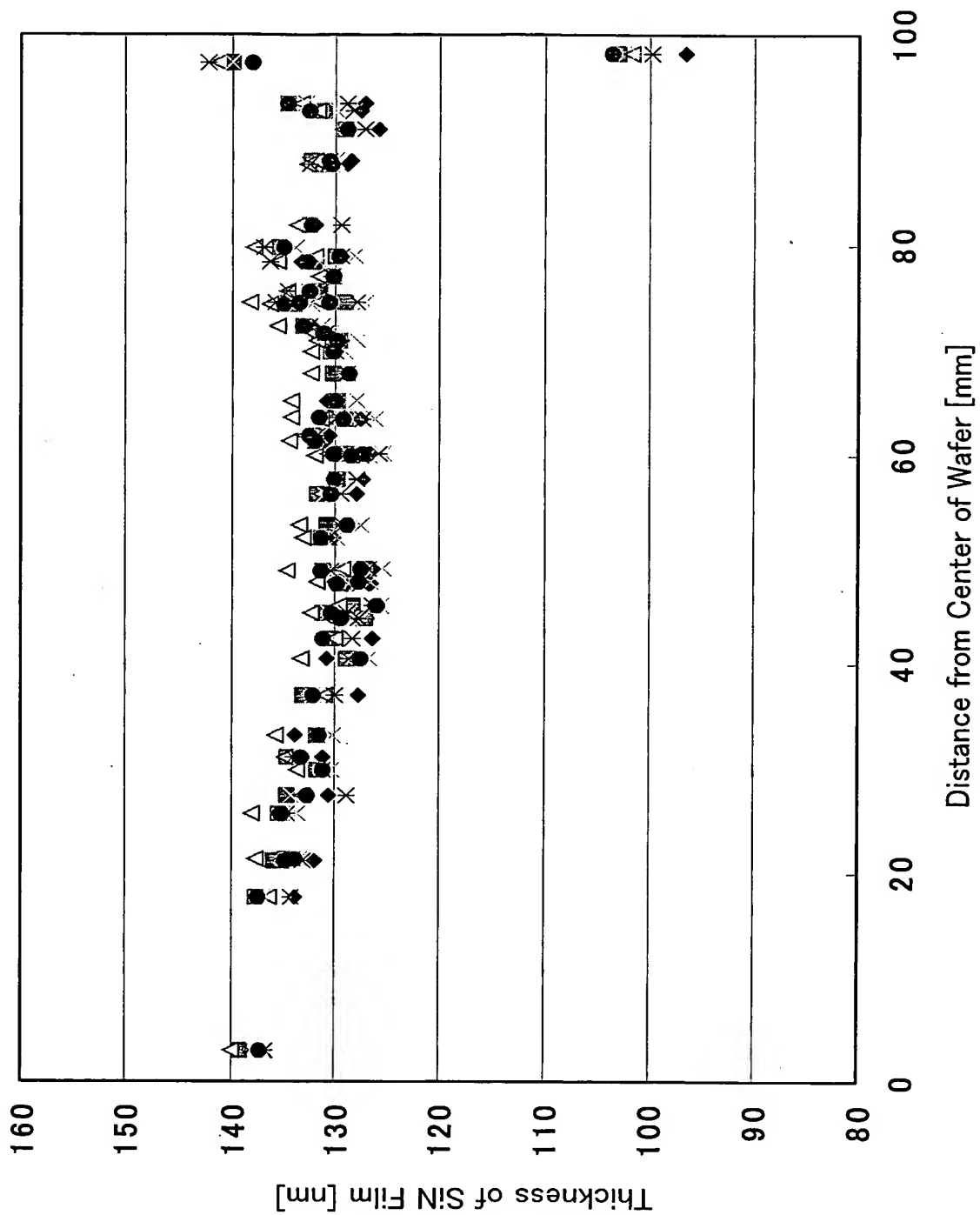


FIG. 11
PRIOR ART

FIG. 12A

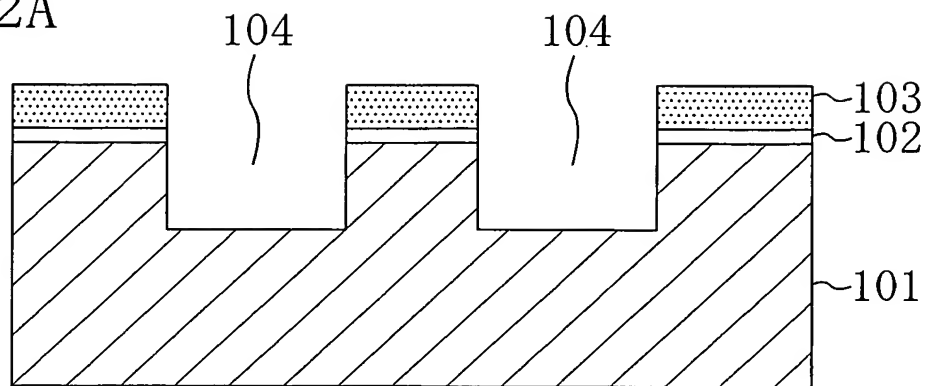


FIG. 12B

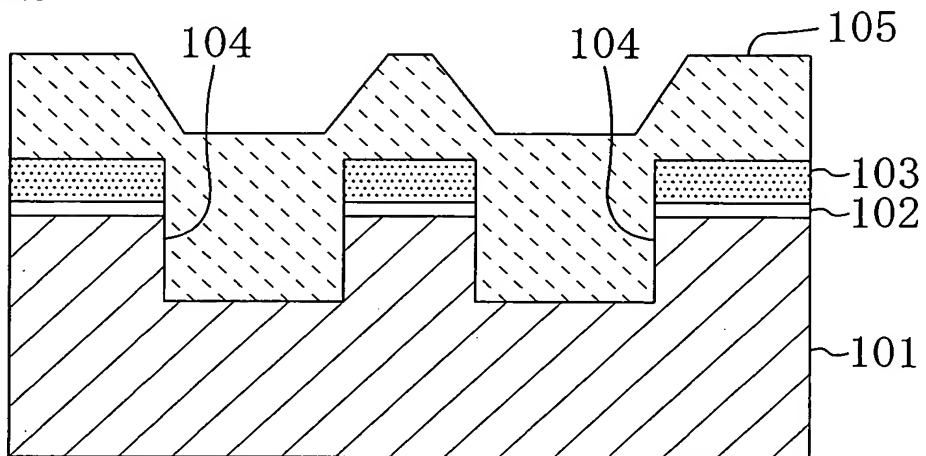


FIG. 12C

